

**Test Report No.** 5687505

**Date :** 2-Oct-2023

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**Client : Excel Packaging Co.,Ltd.  
135,135/1-2 Moo 9 Soi Kratoomlom 9 Puthamonthon Sai 4 Road  
Kratoomlom,Sampran Nakornpathom 73220 Thailand**

The following sample(s) was/were submitted and identified by client as:

Sample Name : PP (Sheet & Tray)  
Sample Description : PP  
Color : White

The following sample(s) was/were identified by SGS as:

SGS Sample No. : 5954380  
Sample Condition : Sample is contained in a plastic bag.  
Quantity Submitted : 1 pack  
Sample Receiving Date : 1-Sep-2023  
Testing Period : 1-Sep-2023 to 15-Sep-2023

Test Method & Results : Please refer to next page(s).

"This Test Report supersedes the Test Report No.5674721 Dated 15-Sep-2023 issued by SGS (Thailand) Ltd. due to revise analytical information"

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**Test Requested & Result Summary**

Test Requested : Please refer to the result summary (Test parameter(s) was/were selected by client).

**Result Summary:**

Test Requested	Conclusion
(1) European Commission Regulation (EU) No 10/2011 and its amendment	--
a) Plastic - Overall migration##	
3% Acetic Acid (W/V)	PASS
50% Ethanol (V/V)	PASS
Rectified Olive Oil	PASS
b) Plastic - Specific Migration of Heavy Meta#	PASS
 (2) Notification of the Ministry of Public Health (No.435) B.E. 2565 (2022) (List no.2 table 1 and 2) : Qualities or standard for container made from plastic;#	 --
a) Polypropylene (PP)	
1. Lead content	PASS
2. Cadmium content	PASS
3. Heavy metal (as lead) in 4% concentrated acetic acid extraction	PASS
4. Quantity of potassium Permanganate Consumed	PASS
5. Residue after Evaporation Test	PASS
6. Migration of color Extraction	PASS
7. Pathogenic microorganisms	See results

**Remark:**

1. Test results in this report are applicable for the item tested and reflects the tested sample as received.
2. # ; The decision rules based on simple acceptance which the probability of false accept may be as high as 50% in case the results is exactly on the tolerance limit.
3. ## ; The decision rules based on the requested specification or standard.

**Signed for and on behalf of  
SGS (Thailand) Ltd.**

**Rutchuporn Mungsom  
Laboratory manager - Toy and Hard goods**



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**TEST RESULTS**

**(1) European Commission Regulation (EU) No 10/2011 and its amendment**

**a) Plastic - Overall migration**

Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN 1186-1:2002 for selection of test method (1st migration);  
EN 1186-2:2022 Test methods for overall migration in vegetable oils  
EN 1186-3:2022 Test methods for overall migration in evaporable simulants

Simulant Used	Test Condition	Result (1) (mg/dm <sup>2</sup> )	Reporting Limit (mg/dm <sup>2</sup> )	Permissible Limit (mg/dm <sup>2</sup> )
3% Acetic Acid (W/V)	2 hours at 100 Degree C	ND	3.0	10
50% Ethanol (V/V)	2 hours at 100 Degree C	ND	3.0	10
Rectified Olive Oil***	1 hour at 121 Degree C	ND	3.0	10
Comment	--	PASS	--	--

Sample Description :

- White plastic sheet

Note :

- mg/dm<sup>2</sup> = milligram per square decimeter
- Degree C = degree Celsius
- ND = Not Detected
- Permissible Limit is according to Commission Regulation (EU) No 10/2011 of 14 January 2011 and its amendment.

Remark:

- Analytical tolerance of evaporable simulants is 2mg/dm<sup>2</sup>.
- Analytical tolerance of olive oil simulant is 3mg/dm<sup>2</sup>.
- Test condition & simulant were specified by client.
- The ratio of surface area to volume is 10 dm<sup>2</sup> per 1 kg of foodstuff in contact with.
- The product is single-use as specified by client.
- The test item(s) marked \*\*\* on test report is/are analyzed at SGS (Thailand) Limited, address: 10, 10/1 - 4 and 12 Soi Rama III S. 59, Chong Nonsi, Yan Nawa, Bangkok.

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TEST RESULTS

b) Specific migration of heavy metal

Method: With reference to EN 13130-1:2004. Analysis was performed by ICP-MS / ICP-OES.

Ammonium was analyzed by UV-Vis Spectrophotometer.

Simulant Used: 3% acetic acid (w/v)

Test Condition: 100 Degree C for 2 hours (1st Migration)

Single-use article:

Test Item	Result (1) (mg/kg) (1 st migration)	Reporting Limit (mg/kg)	Permissible Limit (mg/kg)
Specific Migration of Aluminium***	ND	0.1	1
Specific Migration of Antimony***	ND	0.01	0.04
Specific Migration of Arsenic***	ND	0.01	ND
Specific Migration of Barium***	ND	0.25	1
Specific Migration of Cadmium***	ND	0.002	ND
Specific Migration of Chromium***	ND	0.01	ND
Specific Migration of Cobalt***	ND	0.01	0.05
Specific Migration of Copper***	ND	0.25	5
Specific Migration of Iron***	ND	5	48
Specific Migration of Lead***	ND	0.01	ND
Specific Migration of Lithium***	ND	0.1	0.6

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Test Item	Result (1) (mg/kg) (1 st migration)	Reporting Limit (mg/kg)	Permissible Limit (mg/kg)
Specific Migration of Manganese***	ND	0.1	0.6
Specific Migration of Mercury***	ND	0.01	ND
Specific Migration of Nickel***	ND	0.01	0.02
Specific Migration of Zinc***	ND	0.5	5
Specific Migration of Europium***	ND	0.025	-
Specific Migration of Gadolinium***	ND	0.025	-
Specific Migration of Lanthanum***	ND	0.025	-
Specific Migration of Terbium***	ND	0.025	-
Specific Migration of Europium + Gadolinium + Lanthanum + Terbium	ND	--	0.05
Comment	PASS	--	--

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**TEST RESULTS**

Test Item	Result (1) (mg/kg) (1st migration)	Reporting Limit (mg/kg)
Specific Migration of Ammonium	ND	1
Specific Migration of Calcium***	ND	1
Specific Migration of Magnesium***	ND	1
Specific Migration of Potassium***	ND	1
Specific Migration of Sodium***	ND	1

Sample Description:

1. White plastic sheet

Note :

1. mg/kg = milligram per kilogram of foodstuff in contact with
2. Degree C = degree Celsius
3. ND = Not Detected
4. Permissible Limit is according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.

Remark:

1. Test condition & simulant were specified by client.
2. The ratio of surface area to volume is 6 dm<sup>2</sup> per 1 kg of foodstuff in contact with.
3. The product is single-use as specified by client.
4. The test item(s) marked \*\*\* on test report is/are analyzed at SGS (Thailand) Limited, address: 10, 10/1 - 4 and 12 Soi Rama III S. 59, Chong Nonsi, Yan Nawa, Bangkok.

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**TEST RESULTS**

**(2) Notification of the Ministry of Public Health (No.435) B.E. 2565 (2022) (List no.2 table 1 and 2) : Qualities or standard for container made from plastic;**

**a) Polypropylene (PP)**

**Qualities and standard of plastic**

Method : With reference to TIS 656: 2556. Analysis was performed by ICP-OES.

Details	Result (1) (mg/kg)	Limit of Quantitative (mg/kg)	Permissible Limit (mg/kg)
Lead content***	<2	2.0	100
Cadmium content***	<2	2.0	100

Sample Description :

- White plastic sheet

Note :

- mg/kg = milligram per kilogram
- < = Less than

Remark: The test item(s) marked \*\*\* on test report is/are analyzed at SGS (Thailand) Limited, address: 10, 10/1 - 4 and 12 Soi Rama III S. 59, Chong Nonsi, Yan Nawa, Bangkok.

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## TEST RESULTS

### Qualities and standard of dissemination

Method : With reference to TIS 656: 2556.

Details	Test Condition <sup>^</sup>	Result (1) (mg/dm <sup>3</sup> )	Limit of Quantitative (mg/dm <sup>3</sup> )	Permissible Limit (mg/dm <sup>3</sup> )
Heavy metal (calculated as lead) in 4% concentrated acetic acid extraction	30 minute at 95 degree C	<1	--	1
Potassium permanganate used for reaction in water extraction	30 minute at 95 degree C	<1	1.0	10
Residue substances which is evaporate in water	30 minute at 95 degree C	<3	3.0	30
Residue substances which is evaporate in 4% concentrated acetic acid	30 minute at 95 degree C	<3	3.0	30
Residue substances which is evaporate in 20% concentrated alcohol	30 minute at 95 degree C	<3	3.0	30
Residue substances from volatile matters in normal heptane	Room temperature (1 hr. at 25 degree C)	<3	3.0	30

#### Sample Description :

1. White plastic sheet

#### Note :

1. mg/dm<sup>3</sup> = milligram per cubic decimeter
2. Degree C = degree Celsius
3. < = Less than

#### Remark :

1. <sup>^</sup> = In case of the use at temperature higher than 100 degree Celsius

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**TEST RESULTS**

**Qualities and standard of dissemination**

Test Method : With reference to TIS 655 -1 : 2553

Details	Test Condition <sup>^</sup>	Result (1)	Permissible Limit
Migration of color extract by water	30 minute at 95 degree C	Negative (See Note 2)	Negative
Migration of color extract by 4% concentrated acetic acid	30 minute at 95 degree C	Negative (See Note 2)	Negative
Migration of color extract by 20% concentrated alcohol	30 minute at 60 degree C	Negative (See Note 2)	Negative
Migration of color extract by normal heptanes	Room temperature (1 hr. at 25 degree C)	Negative (See Note 2)	Negative

**Sample Description :**

1. White plastic sheet

**Note :**

1. Degree C = degree Celsius
2. "Negative" mean it's not presence of color migration/ "Positive" mean it's presence of color migration

**Remark :**

1. <sup>^</sup> = In case of the use at temperature higher than 100 degree Celsius

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TEST RESULTS

Pathogenic microorganisms

Test Items	Method	Results	Units
<i>Salmonella spp.</i> ***	ISO 6579-1 : 2017	Not detected	Per 50 square centimeter
<i>Staphylococcus aureus</i> ***	Compendium of methods for the examination of foods,5th edition,2015,chapter 39	Not detected	Per 50 square centimeter
<i>Clostridium perfringens</i> ***	Compendium of methods for the examination of foods,5th edition,2015,chapter 33	Not detected	Per 50 square centimeter
<i>Bacillus cereus</i> ***	Compendium of methods for the examination of foods,5th edition,2015,chapter 31	Not detected	Per 50 square centimeter
<i>E.coli</i> ***	Compendium of methods for the examination of foods,5th edition,2015,chapter 9	Not detected	Per 50 square centimeter
Total Plate Count***	ISO 4833-1: 2013	Less than 1	CFU/50 square centimeter

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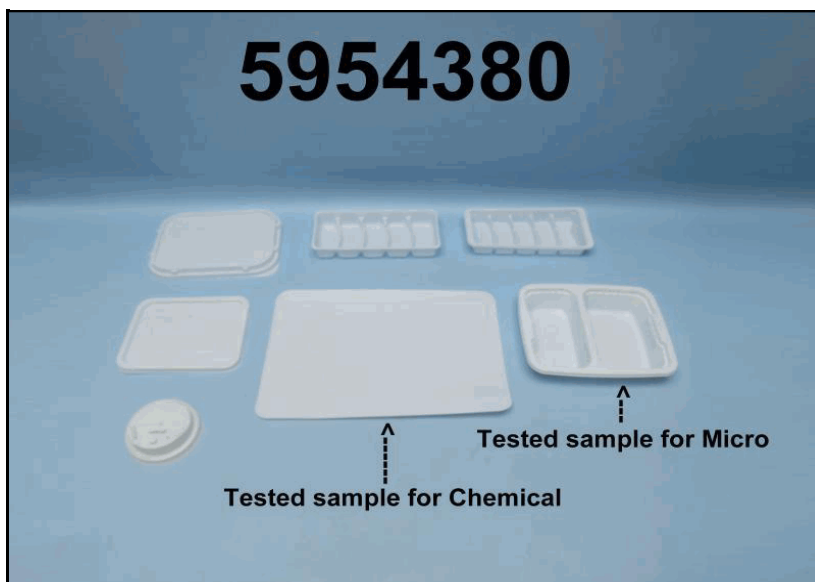
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### SAMPLE/ATTACHMENT PICTURE



\*\*\*\*\* End of Report \*\*\*\*\*

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