

Test Report No. 5057861

Date : 5-Oct-2021

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Client : Excel Superpack. Co.,Ltd.
79,79/1-2 Moo 12 Soi Pacharat-kratoomlom Puthamonthon 5 Rd.
Raikhing Sampran Nakornpathom 73210 Thailand

The following sample(s) was/were submitted and identified by client as:

Sample Name : PS (Sheet & Tray)
Sample Description : PS
Color : Black

The following sample(s) was/were identified by SGS as:

SGS Sample No. : 5260606
Sample Condition : Sample is contained in a plastic bag.
Quantity Submitted : 1 pack
Sample Receiving Date : 27-Sep-2021
Testing Period : 27-Sep-2021 to 5-Oct-2021

Test Method & Results : Please refer to next page(s).

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Test Requested & Result Summary

Test Requested: Please refer to the result summary (Test parameter(s) was/were selected by client).
Result Summary:

Test Requested

(1) Japan Ministry of Health and Welfare Notice No. 370 and its amendments
Part III Section D for the compliance of the provisions of paragraph 1 of
Article 7 and Article 10 of Japan Food Sanitation Law (Law No. 233) -
a) Polystyrene (PS)

Conclusion

--

1. Lead (Total)
2. Cadmium (Total)
3. Heavy Metal (as Lead) in 4% acetic acid extraction
4. Consumption of Potassium Permanganate
5. Residue after Evaporation Test
6. Migration of color Extraction
7. Volatile substances

PASS
PASS
PASS
PASS
PASS
PASS
PASS

(2) Notification of the Ministry of Public Health (No.295) B.E. 2548 (2005) :
Qualities or standard for container made from plastic
a) Polystyrene (PS)

1. Lead content
2. Cadmium content
3. Heavy metal (as lead) in 4% concentrated acetic acid extraction
4. Quantity of potassium Permanganate Consumed
5. Residue after Evaporation Test
6. Migration of color Extraction
7. Volatile substances

PASS
PASS
PASS
PASS
PASS
PASS
PASS

(Styrene, Toluene, Ethylbenzene, Isopropylbenzene and n-Propylbenzene)
8. Pathogenic microorganisms

See Result

Remark:

1. Test results in this report are applicable for the item tested and reflects the tested sample as received.
2. The decision rules based on simple acceptance which the probability of false accept may be as high as 50% in case the results is exactly on the tolerance limit.

**Signed for and on behalf of
SGS (Thailand) Limited**



**Rutchuporn Mounsom
Laboratory manager - Toy and Hardgood**

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TEST RESULTS

(1) Japan Ministry of Health and Welfare Notice No. 370 and its amendments Part III Section D for the compliance of the provisions of paragraph 1 of Article 7 and Article 10 of Japan Food Sanitation Law (Law No. 233)

Method : With reference to Section III of Japan Ministry of Health and Welfare Notice No. 370 and its amendments.

1) Total Lead and Cadmium content

Test items	Result (1) (microgram per gram)	Limit (microgram per gram)
Lead content	<2	100
Cadmium content	<2	100
Comment	PASS	--

Sample Description:
(1) Black plastic sheet

Note: 1. < = Less than

2) Heavy metals (as Lead)

Test Condition : 4% acetic acid at 95 degree C for 30 minutes.

Test items	Result (1) (microgram per millilitre)	Limit (microgram per millilitre)
Heavy Metals (as Lead)	<1	1
Comment	PASS	--

Sample Description:
(1) Black plastic sheet

Note: 1. degree C = degree Celsius

2. <1 is shown when sample solution is thinner than the standard solution with 1 microgram per millilitre of Lead.

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TEST RESULTS
3) Consumption of Potassium Permanganate

Test Condition : Water at 95 degree C for 30 minutes.

Test items	Result (1) (microgram per millilitre)	Limit (microgram per millilitre)
Consumption of Potassium Permanganate	<5	10
Comment	PASS	--

Sample Description:

(1) Black plastic sheet

Note: 1. degree C = degree Celsius
2. < = Less than

4) Evaporation residue of water, 4% acetic acid, 20% ethanol and n-heptane

Simulant Used	Test Condition	Evaporation residue Result (1) (microgram per millilitre)	Limit (microgram per millilitre)
Water	30 minutes at 95 degree C	<5	30
4% Acetic Acid	30 minutes at 95 degree C	<5	30
20% Ethanol	30 minutes at 60 degree C	<5	30
n-Heptane	60 minutes at 25 degree C	<5	240
Comment	--	PASS	--

Sample Description:

(1) Black plastic sheet

Note: 1. degree C = degree Celsius
2. < = less than

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TEST RESULTS

5) Migration of coloring matter*

Simulant Used	Test Condition	Observation Result (1)
Water	30 minutes at 95 degree C	No color leach out
4% Acetic Acid	30 minutes at 95 degree C	No color leach out
20% Ethanol	30 minutes at 60 degree C	No color leach out
n-Heptane	60 minutes at 25 degree C	No color leach out
Comment	--	PASS

Sample Description:
(1) Black plastic sheet

Note: degree C = degree Celsius

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TEST RESULTS

6) Polystyrene - Volatile substances (Styrene, Toluene, Ethylbenzene, Isopropylbenzene and n-Propylbenzene)

For General PS :

Volatile substances	Result (1) (microgram per gram)	Reporting Limit (microgram per gram)	Limit (microgram per gram)
Styrene	556	100	--
Toluene	ND	100	--
Ethylbenzene	ND	100	--
Isopropylbenzene	ND	100	--
n-propylbenzene	ND	100	--
Total	556	--	5000
Comment	PASS	--	--

Sample Description :

1. Black plastic sheet

Note:

1. ND = Not Detected

2. Modified method according to Japan Ministry of Health, Labour and Welfare Notice No. 595 has been adopted.

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TEST RESULTS

(2) Notification of the Ministry of Public Health (No.295) B.E. 2548 (2005) : Qualities or standard for container made from plastic.

a) Polystyrene (PS)

Qualities and standard of plastic

Method : With reference to TIS 656: 2556. Analysis was performed by ICP-OES.

Details	Result (1) (mg/kg)	Limit of Quantitative (mg/kg)	Permissible Limit (mg/kg)
Lead content	<2	2.0	100
Cadmium content	<2	2.0	100

Sample Description :

1. Black plastic sheet

Note :

1. mg/kg = milligram per kilogram
2. < = Less than

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TEST RESULTS
Qualities and standard of dissemination

Method : With reference to TIS 656: 2556.

Details	Test Condition**	Result (1) (mg/dm3)	Limit of Quantitative (mg/dm3)	Permissible Limit (mg/dm3)
Heavy metal (calculated as lead) in 4% concentrated acetic acid extraction	30 minute at 95 degree C	<1	--	1
Potassium permanganate used for reaction in water extraction	30 minute at 95 degree C	<1	1.0	10
Residue substances which is evaporate in water	30 minute at 95 degree C	<3	3.0	30
Residue substances which is evaporate in 4% concentrated acetic acid	30 minute at 95 degree C	<3	3.0	30
Residue substances which is evaporate in 20% concentrated alcohol	30 minute at 95 degree C	<3	3.0	30
Residue substances from volatile matters in normal heptane	Room temperature (1 hr. at 25 degree C)	<3	3.0	240

Sample Description :

1. Black plastic sheet

Note :

1. mg/dm3 = milligram per cubic decimeter
2. Degree C = degree Celsius
3. < = Less than

Remark :

1. ** = In case of the use at temperature higher than 100 degree Celsius

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TEST RESULTS
Qualities and standard of dissemination

Test Method : With reference to TIS 655 -1 : 2553

Details	Test Condition**	Result (1)	Permissible Limit
Migration of color extract by water	30 minute at 95 degree C	Negative (See Note 2)	Negative
Migration of color extract by 4% concentrated acetic acid	30 minute at 95 degree C	Negative (See Note 2)	Negative
Migration of color extract by 20% concentrated alcohol	30 minute at 95 degree C	Negative (See Note 2)	Negative
Migration of color extract by normal heptanes	Room temperature (1 hr. at 25 degree C)	Negative (See Note 2)	Negative

Sample Description :

1. Black plastic sheet

Note :

1. Degree C = degree Celsius
2. "Negative" mean it's not presence of color migration/ "Positive" mean it's presence of color migration

Remark :

1. ** = In case of the use at temperature higher than 100 degree Celsius

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TEST RESULTS
Qualities and standard of plastic

Method : With reference to TIS 656 - 2556. Analysis was performed by GC-FID.

Polystyrene - Volatile substances (Styrene, Toluene, Ethylbenzene, Isopropylbenzene and n-Propylbenzene)

Volatile substances	Result (1) (mg/kg)	Limit of Quantitation (mg/kg)	Limit (mg/kg)
Styrene	556	100	1000
Toluene	<100	100	--
Ethylbenzene	<100	100	1000
Isopropylbenzene	<100	100	--
n-propylbenzene	<100	100	--
Total	556	--	2000
Comment	PASS	--	--

Sample Description :

1. Black plastic sheet

Note :

1. mg/kg = milligram per kilogram

2. < = Less than

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TEST RESULTS

Pathogenic microorganisms

Test Items	Method	Results	Units
<i>E.coli</i>	Compendium of methods for the examination of foods, 5th edition, 2015, chapter 9	Not detected	Per piece
<i>Staphylococcus aureus</i>	Compendium of methods for the examination of foods, 5th edition, 2015, chapter 39	Not detected	Per piece
<i>Clostridium perfringens</i>	Compendium of methods for the examination of foods, 5th edition, 2015, chapter 33	Not detected	Per piece
<i>Bacillus cereus</i>	Compendium of methods for the examination of foods, 5th edition, 2015, chapter 31	Not detected	Per piece
<i>Salmonella spp.</i>	ISO 6579-1 : 2017	Not detected	Per piece
Total Plate Count	ISO 4833-1: 2013	Less than 1	CFU/piece
Coliforms	Compendium of methods for the examination of foods, 5th edition, 2015, chapter 9	Not detected	Per piece
*Enterobacteriaceae	ISO 21528-1: 2004	Not detected	Per piece
* <i>Streptococcus spp. (group D)</i>	Based on Compendium of Methods for the Microbiological Examination of Foods (APHA)	Not detected**	CFU/piece

Remark: Limit of Detection = 1 CFU/ piece

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SAMPLE/ATTACHMENT PICTURE



***** End of Report *****

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