

Test Report No. 5367002

Date : 15-Sep-2022

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**Client : Excel Packaging Co.,Ltd.  
135,135/1-2 Moo 9 Soi Kratoomlom 9 Puthamonthon Sai 4 Road  
Kratoomlom,Sampran Nakornpathom 73220 Thailand**

The following sample(s) was/were submitted and identified by client as:

Sample Name : PET (Sheet & Tray)  
Sample Description : PET  
Color : Clear

The following sample(s) was/were identified by SGS as:

SGS Sample No. : 5595124  
Sample Condition : Sample is contained in a plastic bag.  
Quantity Submitted : 1 pack  
Sample Receiving Date : 6-Sep-2022  
Testing Period : 6-Sep-2022 to 15-Sep-2022

Test Method &amp; Results : Please refer to next page(s).

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**Test Requested & Result Summary**

Test Requested : Please refer to the result summary (Test parameter(s) was/were selected by client).

**Result Summary:**

Test Requested	Conclusion
Notification of the Ministry of Public Health (No.435) B.E. 2565 (2022) (List no.2 table 1 and 2) : Qualities or standard for container made from plastic;	--

a) Polyethylene terephthalate (PET)

1. Lead content	PASS
2. Cadmium content	PASS
3. Antimony in 4% concentrated acetic acid extraction	PASS
4. Germanium in 4% concentrated acetic acid extraction	PASS
5. Heavy metal (as lead) in 4% concentrated acetic acid extraction	PASS
6. Quantity of potassium Permanganate Consumed	PASS
7. Residue after Evaporation Test	PASS
8. Migration of color extraction	PASS

**Remark:**

1. Test results in this report are applicable for the item tested and reflects the tested sample as received.
2. The decision rules based on simple acceptance which the probability of false accept may be as high as 50% in case the results is exactly on the tolerance limit.

**Signed for and on behalf of  
SGS (Thailand) Ltd.**



**Rutchuporn Moungsom  
Laboratory manager - Toy and Hard goods**

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**TEST RESULTS**

**Notification of the Ministry of Public Health (No.435) B.E. 2565 (2022) (List no.2 table 1 and 2) : Qualities or standard for container made from plastic;**

**a) Polyethylene terephthalate (PET)**

**Qualities and standard of plastic**

Method : With reference to TIS 656: 2556. Analysis was performed by ICP-OES.

Details	Result (1) (mg/kg)	Limit of Quantitative (mg/kg)	Permissible Limit (mg/kg)
Lead content***	<2	2.0	100
Cadmium content***	<2	2.0	100

**Sample Description :**

1. Clear plastic sheet

**Note :**

1. mg/kg = miligram per kilogram
2. < = Less than
3. The test item(s) marked \*\*\* on test report is/are analyzed at SGS (Thailand) Limited, address: 10, 10/1 - 4 and 12 Soi Rama III S. 59, Chong Nonsi, Yan Nawa, Bangkok.

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**TEST RESULTS**

**Qualities and standard of dissemination**

Method : With reference to TIS 656: 2556

Details	Test Condition <sup>^</sup>	Result (1) (mg/dm <sup>3</sup> )	Limit of Quantitative (mg/dm <sup>3</sup> )	Permissible Limit (mg/dm <sup>3</sup> )
Antimony***	30 minute at 95 degree C	<0.02	0.02	0.05
Germanium***	30 minute at 95 degree C	<0.02	0.02	0.10
Heavy metal (calculated as lead) in 4% concentrated acetic acid extraction	30 minute at 95 degree C	<1	--	1
Potassium permanganate used for reaction in water extraction	30 minute at 95 degree C	<1	1.0	10
Residue substances which is evaporate in water	30 minute at 95 degree C	<3	3.0	30
Residue substances which is evaporate in 4% concentrated acetic acid	30 minute at 95 degree C	<3	3.0	30
Residue substances which is evaporate in 20% concentrated alcohol	30 minute at 95 degree C	<3	3.0	30
Residue substances from volatile matters in normal heptane	Room temperature (1 hr. at 25 degree C)	<3	3.0	30

**Sample Description :**

1. Clear plastic sheet

**Note :**

1. mg/dm<sup>3</sup> = milligram per cubic decimeter
2. Degree C = degree Celsius
3. < = Less than

**Remark :**

1. <sup>^</sup> = In case of the use at temperature higher than 100 degree Celsius
2. The sample was deformed after simulant of water, 4% concentrated acetic acid and 20% concentrated alcohol
3. The test item(s) marked \*\*\* on test report is/are analyzed at SGS (Thailand) Limited, address: 10, 10/1 - 4 and 12 Soi Rama III S. 59, Chong Nonsi, Yan Nawa, Bangkok.

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**TEST RESULTS**

**Qualities and standard of dissemination**

Test Method : With reference to TIS 655 -1 : 2553

Details	Test Condition <sup>^</sup>	Result (1)	Permissible Limit
Migration of color extract by water	30 minute at 95 degree C	Negative (See Note 2)	Negative
Migration of color extract by 4% concentrated acetic acid	30 minute at 95 degree C	Negative (See Note 2)	Negative
Migration of color extract by 20% concentrated alcohol	30 minute at 60 degree C	Negative (See Note 2)	Negative
Migration of color extract by normal heptanes	Room temperature (1 hr. at 25 degree C)	Negative (See Note 2)	Negative

**Sample Description :**

1. Clear plastic sheet

**Note :**

1. Degree C = degree Celsius
2. "Negative" mean it's not presence of color migration/ "Positive" mean it's presence of color migration

**Remark :**

1. <sup>^</sup> = In case of the use at temperature higher than 100 degree Celsius
2. The sample was deformed after simulat of water and 4% concentrated acetic acid

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SAMPLE/ATTACHMENT PICTURE



\*\*\*\*\* End of Report \*\*\*\*\*

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